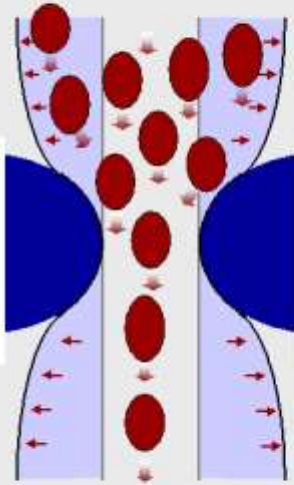


# Theory of Constraints Focusing methodology



- Step 1 - **Identify** the constraint
- Step 2 - **Exploit** potential of constraint
- Step 3 - **Subordinate** to the constraint
- Step 4 - **Elevate** the constraint
- Step 5 - Find the **new** constraint



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